**DESCRIPTION**

The model Q488 is a DIN rail mount, RTD or thermocouple input signal conditioner with 1800V isolation between input, output and power. The field configurable input and output offers flexible, wide ranging capability for most temperature signal conditioning applications.

The field configurable input of the Q488 is configured via DIP switch for the thermocouple type (B, C, E, J, K, N, R, S, T) or the RTD type (Pt, Ni & Cu). Additionally, functions such as signal linearization, up or down scale burnout, number (2, 3, 4) of RTD leads and voltage or current output are also set via DIP switches (see Tables 1, 2, 5 & 6).

An optional Microsoft Windows® based (PC) program on CD ROM and serial port adapter are available (model C681) for those who would prefer PC configuration capability. The Graphic User Interface (GUI) program takes the place of setting DIP switches and using the push button for ranging. The C681 GUI program can significantly speed configuration and an input signal calibrator is not required for ranging since the values only need to be entered and down loaded.

**INSTANT ACCURACY™ TECHNOLOGY**

Instant Accuracy™ Technology is incorporated to maximize accuracy and performance during warm up and during changes in ambient temperature. This patented cold-junction compensation technique utilizes two temperature sensors to measure the differential temperature near the terminal block. Using heat transfer calculations with the measured differential temperature and the known thermal conductivity of the PCB, we can determine the terminal junction temperature with extreme accuracy. Even during unstable thermal states such as “start-up” or changing load or power, the Q488 performs extremely accurate thermocouple temperature measurement.

The direct benefits of Instant Accuracy include improved system performance and productivity due to reduced warm-up time, fewer temperature measurement errors and tighter process control for higher quality. Finally and possibly most significantly, calibration can be checked quickly and accurately without the negative effects of rapid ambient temperature changes due to opening a control panel door. This often causes erroneous readings and miscalibrations; a common cause of measurement errors.

**TOUCHCAL™ Technology**

TouchCAL technology allows easy field calibration or ranging for any of the thermocouple or RTD input types. For example, the dip switch configured range for the J type thermocouple is -210 to 760°C. Using a thermocouple simulator as a reference, the model Q488 could be ranged for 0 to 50°C or 0 to 500°C by simply applying the desired minimum and maximum input levels and pushing the calibration button to store the levels in non-volatile memory. The output is calibrated by applying an input signal to achieve an accurate output level and pushing the calibration button.

**APPLICATIONS**

The model Q488 field configurable thermocouple or RTD input isolator is useful in eliminating ground loops and interfacing temperature sensors to data acquisition and control systems.

Three-way isolation completely eliminates ground loops from any source. Isolation protects expensive SCADA systems from ground faults and allows the noise reduction benefits of grounded thermocouples or sensors to be realized.
The Q488 employs the latest analog to digital signal processing technology and advanced low-power microprocessors. Instant Accuracy cold-junction-compensation (CJC) of thermocouples and lead length compensation for RTDs ensures an extremely accurate and stable signal for virtually any temperature sensor to DC signal conversion.

High density DIN rail mounting offers a very compact solution and saves valuable panel space. Power is delivered to the Q488 via the SnapLoc™ terminal block or using the exclusive I/QRail which reduces wiring requirements and the need to daisy chain power. SnapLoc terminals ensure easy installation and low Mean-Time-To-Restart (MTTR).

DIAGNOSTIC LEDS
The Q488 is equipped with front panel LEDs for input power (green-on), input over- and under-range and input open circuit (yellow-on) and switch setting error (red-on). If the input is out of range or open circuit the LEDs provide a clear indication of the error.

TOUCHCAL
The Q488 utilizes TouchCAL technology which greatly simplifies setup. Once the unit is configured via DIP switches for input and output type, the push-button is used to precisely set up the minimum and maximum levels.

To set the input level, within the DIP switch configured range, the user simply applies the high input signal (t/c, millivolts or ohms) and pushes the CAL button. The low input signal is then applied and pushing the CAL button again stores the low input signal level.

The high and low input levels are stored in non-volatile memory and correspond to the high and low output levels. These output levels are precisely adjusted using the input signal reference.

CONFIGURATION
A major advantage of the Q488 is its wide ranging capabilities and ease of configuration. The Q488 can be configured via DIP switches for a wide variety of temperature input ranges for RTD, thermocouple, ohm and millivolt sensors.

For PC configuration refer to the software manual and help files associated with the model C681 accessory kit.

Each type of input and its respective temperature span can be offset by >90% or adjusted down to <10% of the full scale span.

Unless a specific customer range is specified, the factory presets the Model Q488 as follows:
Input Type: Pt100Ω RTD (3-wire)
Input Range: -200°C to 850°C
Alpha: 0.00385°Ω/°C
Operation: Direct
Output Range: 4/20mA

Regarding other I/O ranges, refer to DIP switch settings (SW2 & SW3) in Table 1 through 9. For quick and easy push button ranging, see the step by step flow chart in Figure 1.

1) With power off, snap off the face plate by lifting the right edge, away from the heat sink. The two switch banks (SW2 & SW3) should now be accessible.

2) For RTD or Resistance inputs set position 1 and 2 of SW2 for 2, 3 or 4 wire resistance input (see Table 1). For thermocouple inputs these switch positions are not used and can be in any state.

3) Next, the output should be configured for voltage or current using position 3 of SW2 (see Table 2).

4) If the input range desired is the full scale range for the input type (e.g. Pt100Ω = -200°C to 850°C), then set position 4 of SW2 to ON (or closed) for this default range (see Table 3). If configuration of a sub-range is preferred (e.g. Pt100Ω, 0 to 500°C), then set position 4 of SW2 to OFF (or open) to enable use of the ranging push button adjustment.

5) If the output range desired is the full scale range for the output type (e.g. 4-20mA or 0-10V), then set position 5 of SW2 to ON for either of the full scale default output ranges (see Table 4). If configuration of a sub-range is preferred (e.g. 12-20mA or 1-5V), then set position 5 of SW2 to OFF (or open) to enable use of the ranging push button adjustment.

6) Set Burnout detection with position 6 of SW2 (see Table 5). The ON position (up scale) will force the output beyond full scale when the t/c input is open circuit. The OFF position (down scale) will force the output below 0% when the input is open circuit.

7) Set t/c Linearization function with position 7 of SW2 (see Table 6). The ON position will provide an output linear to the temperature input signal. The OFF position will provide an output directly proportional the Ohm or mV input (i.e. not linearized to temperature).

8) Set Configuration Mode with position 8 of SW2 to ON for DIP switch configuration (see Table 7). The OFF position is for use when configuring via PC with serial interface cable model C681.

9) Set Input Type with position 1 and 2 of SW3 for the specific input type (see Table 8).

10) Set position 3 through 6 of SW3 for the specific RTD, thermocouple, millivolt or resistance input (see Table 9).

Figure 1: Q488 Ranging Flow Chart.
CALIBRATION (RANGING)
The Q488 is a microprocessor based circuit with internal references that are factory calibrated to better than 0.000005V. For this reason the Q488 does not need field calibration, but it can be configured (ranged) in the field for virtually any temperature to DC I/O combination.

For best results ranging should be performed in the operating installation, allowing at least 30 minutes for thermal equilibrium of the system. If ranging on a test bench is preferred, then an output load equal to the input impedance of the intended system device(s) connected to the output is recommended, along with a 30 minute warm up period.

1) If the input and the output range needs to be set, then after configuring the unit for the desired I/O, install the module onto a piece of DIN rail or the I/Q Rail mounting combination (see I/Q Rail data sheet for details).

Note: An I/Q Rail is a convenient option to deliver power to the modules. See Accessories.

2) Connect the input to a calibrated thermocouple simulator or resistance source and the output to a voltage or current meter. Apply power and allow the system to reach thermal equilibrium (approx. 30 minutes).

3) Adjust the input signal to the desired maximum and observe that the green LED is on. Push the CAL button and hold it down for more than 5 seconds, until the yellow and red LEDs are on.

Note, to quit the calibration mode and reset the unit, push the CAL button and hold for more than 5 seconds, again. Or, wait for more than five minutes and the unit will time-out and automatically reset to the previously stored calibration.

4) To proceed, push the CAL button momentarily, the yellow and green LEDs should now be on.

5) Apply the maximum input signal level, if not already applied, then push the CAL button to store. The yellow LED should now be on.

6) Apply the minimum input signal level, then push the CAL button to store. The green and red LEDs should now be on.

7) Adjust the input signal up, until the output is precisely at the desired maximum level (e.g. 20.00mA), then push the CAL button to store. The red LED should be on.

8) Adjust the input signal down, until the output is precisely at the desired minimum level (e.g. 4.00mA), then push the CAL button to store. The yellow, green and red LEDs should now be on.

9) To finish calibration, push the CAL button one final time. The green LED should be on if the input is within the calibrated range.

FACTORY ASSISTANCE
For additional information on calibration, operation and installation please contact your local Eurotherm Company.

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**Table 1: Select RTD Type**

<table>
<thead>
<tr>
<th>RESISTANCE (RTD TYPE)</th>
<th>SW2</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-WIRE</td>
<td>1 2</td>
</tr>
<tr>
<td>4-WIRE</td>
<td></td>
</tr>
<tr>
<td>2-WIRE</td>
<td></td>
</tr>
</tbody>
</table>

**Table 2: Select Output**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>SW2</th>
</tr>
</thead>
<tbody>
<tr>
<td>CURRENT VOLTAGE</td>
<td>3</td>
</tr>
</tbody>
</table>

**Table 3: Select Input Full Scale (default) Range or Sub-range*”

<table>
<thead>
<tr>
<th>INPUT RANGE</th>
<th>SW4</th>
</tr>
</thead>
<tbody>
<tr>
<td>DEFAULT USER</td>
<td></td>
</tr>
</tbody>
</table>

**Table 4: Select Output Full Scale (default) Range or Sub-range*”

<table>
<thead>
<tr>
<th>OUTPUT RANGE</th>
<th>SW5</th>
</tr>
</thead>
<tbody>
<tr>
<td>DEFAULT USER</td>
<td></td>
</tr>
</tbody>
</table>

**Table 5: Select Burnout Detection**

<table>
<thead>
<tr>
<th>BURNOUT</th>
<th>SW2</th>
</tr>
</thead>
<tbody>
<tr>
<td>UP SCALE DOWN</td>
<td>6</td>
</tr>
</tbody>
</table>

**Table 6: Select Linearized Output**

<table>
<thead>
<tr>
<th>OUTPUT LINEAR TO TEMP</th>
<th>SW2</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>7</td>
</tr>
</tbody>
</table>

**Table 7: Select Configuration Mode**

<table>
<thead>
<tr>
<th>DIP SWITCH PC/REMOTE</th>
<th>SW2</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>8</td>
</tr>
</tbody>
</table>

**Table 8: Select Input Type**

<table>
<thead>
<tr>
<th>INPUT RTD mV,Ω</th>
<th>SW3</th>
</tr>
</thead>
<tbody>
<tr>
<td>T/C</td>
<td>1</td>
</tr>
</tbody>
</table>

**Table 9: Input Selection and Ranges**

<table>
<thead>
<tr>
<th>RTD TYPE</th>
<th>SW3 3 4 5 6</th>
<th>Input Range</th>
<th>Accuracy Range</th>
<th>Input (A/D) Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cu=0.035</td>
<td>-40 to +260°C</td>
<td>±0.25°C</td>
<td>±0.25°C</td>
<td></td>
</tr>
<tr>
<td>Ni=120 067</td>
<td>-80 to +320°C</td>
<td>±0.15°C</td>
<td>±0.15°C</td>
<td></td>
</tr>
<tr>
<td>Pl-100 385</td>
<td>-200 to +850°C</td>
<td>±0.15°C</td>
<td>±0.15°C</td>
<td></td>
</tr>
<tr>
<td>Pl-100 392</td>
<td>-200 to +850°C</td>
<td>±0.15°C</td>
<td>±0.15°C</td>
<td></td>
</tr>
<tr>
<td>Pt-500 385</td>
<td>-200 to +850°C</td>
<td>±0.15°C</td>
<td>±0.15°C</td>
<td></td>
</tr>
<tr>
<td>Pt-600 3911</td>
<td>-200 to +850°C</td>
<td>±0.15°C</td>
<td>±0.15°C</td>
<td></td>
</tr>
</tbody>
</table>

Note: If the input or output is set for default, then the input or output calibration will be skipped in the pushbutton programming sequence.

*Sub-range allows the “user” to define the input or output span. Default is either 0-10V or 4-20mA for inputs or the “Input Range” specified in Table 9.

Input to output error (@25°C) ≤ Input Accuracy plus, Linearization Accuracy, plus output accuracy, plus o/c error (for T/C inputs).
SPECIFICATIONS

Inputs
Sensor Types: see Table 9
Ranges: Any span within
Accuracy Range in Table 9
Impedance: > 1.5MΩ for t/c and mV inputs
RTD Excitation: ≤ 0.3mA
Burnout Detection: up or down scale
CJC Error: ≤ ±0.1°C max. Instant Accuracy™ ensures the output is within ±0.5°C of rated accuracy 30 seconds after powering

Output
Voltage Output
Ranges: 0-5V or 0-10V (default)
Drive: 10mA (1000Ω load min.)
Current Output
Ranges: 0-20mA or 4-20mA (default)
Drive: 15V (750Ω max.)

Isolation
1800VDC or peak AC between input output and power

Adjustments Configuration
SW1: Push Button, input and output ranging
SW2: Linearization, Burnout, Output (voltage or current), and initialization mode
SW3: Input Type

Accuracy
Input (A/D): see Table 9
Linearity: < ±0.05% of accuracy range
Output: ≤ ±10µA for current output ≤ ±5mV for voltage output

Thermal Stability
CJC: ± 0.01°C / °C change in ambient, max.
Zero: ± 0.0075% of full scale /°C change in ambient, max.
Span: ± 0.0075% of full scale /°C change in ambient, max.
Long Term: ± 0.1% maximum over a 9 month period

Response Time
250mSec typical, 300mSec max.

Turn On Time
≤ 5 seconds to establish output within 99% or 2°C of final value or 0.5°C within 30 seconds

LED Indicator
Power: green on, t/c burnout flash
Input: yellow flash, out of range
Switch setting error: red flash
Calibration: 1 green, 1 yellow and 1 red LEDs indicate steps in ranging process

Common Mode Rejection
120dB at DC, > 90dB at 60Hz

ESD Susceptibility
Capable of meeting IEC 801-2 level 3 (8kV)

Humidity (non-condensing)
Operating: 15 to 95% (@ 45°C)
Soak: 90% RH for 24 Hours (@ 60°C)

Temperature
Operating: -25°C to +65°C (-13 to 149°F)
Storage: -25°C to +70°C (-13 to 158°F)

Power
2.5W max., 9 to 30VDC ± 10%

Shipping Weight
0.5 lbs.

Wire Terminal
Socketed screw terminals for 12-22AWG

Agency Approvals
CE conformance per EMC directive 89/336/EEC and low voltage 73/23/EEC.

TERMINAL CONNECTIONS

Pin: A 1 Current Output (+)
Pin: A 2 Voltage Output (+)
Pin: A 3 Output Common (-)
Pin: A 4 Not used
Pin: A 5 t/c Input (-), or mV(-)
Pin: A 6 t/c Input (+), or mV(+)

Pin: C1 RTD Sense
Pin: C2 RTD Input (+), or resistance
Pin: C3 RTD Input (-), or resistance
Pin: C4 RTD Return
Pin: C5 t/c Input (-), or mV(-)
Pin: C6 t/c Input (+), or mV(+)
Pin: P1 Not Used
Pin: P2 Not Used
Pin: P3 DC Power (+)
Pin: P4 DC Power (-)

ACCESSORIES
All Q488 series modules will mount on standard TS32 (model MD02) or TS35 (model MD03) DIN rail. In addition, the following accessories are available:

C681-0C00 PC Adapter & Configuration Software
MD02 TS32 DIN rail
MD03 TS35 x 7.5 DIN rail
IQRL-DC02 2 Position I/QRail & DIN rail
IQRL-DC04 4 Position I/QRail & DIN rail
IQRL-DC08 8 Position I/QRail & DIN rail
C620-* Factory Calibration

ORDERING INFORMATION
Specify:
1. Model: Q488-0C01
2. Accessories: (see Accessories)
3. Optional Custom Factory Calibration; specify C620 with desired input and output ranges.

ACCESSORIES
All Q488 series modules will mount on standard TS32 (model MD02) or TS35 (model MD03) DIN rail. In addition, the following accessories are available:

C681-0C00 PC Adapter & Configuration Software
MD02 TS32 DIN rail
MD03 TS35 x 7.5 DIN rail
IQRL-DC02 2 Position I/QRail & DIN rail
IQRL-DC04 4 Position I/QRail & DIN rail
IQRL-DC08 8 Position I/QRail & DIN rail
C620-* Factory Calibration

ORDERING INFORMATION
Specify:
1. Model: Q488-0C01
2. Accessories: (see Accessories)
3. Optional Custom Factory Calibration; specify C620 with desired input and output ranges.

DIMENSIONS

Inches [mm]

For further details of your local Eurotherm Company, Please contact:
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IA261303/A May 99