

# PU 210

## Level Converter, Potential Separator and Direction Signal Decoder for Incremental Encoder Signals



- Signal inputs A, B, Z and /A, /B, /Z, adjustable to either RS422 format or TTL level or HTL (10-30V) level
- Signal outputs A, B, Z and /A, /B, /Z, likewise adjustable to either RS422 format or TTL level or HTL (10-30V) level
- Potential separation between input and output
- Conversion of a A/B quadrature direction signal to a static direction output and vice-versa
- Encoder connection alternatively via Sub-D-connectors or parallel screw terminal strips

## Operating Instructions



## Safety Instructions

- This manual is an essential part of the unit and contains important hints about function, correct handling and commissioning. Non-observance can result in damage to the unit or the machine or even in injury to persons using the equipment!
- The unit must only be installed, connected and activated by a qualified electrician
- It is a must to observe all general and also all country-specific and application-specific safety standards
- When this unit is used with applications where failure or maloperation could cause damage to a machine or hazard to the operating staff, it is indispensable to meet effective precautions in order to avoid such consequences
- Regarding installation, wiring, environmental conditions, screening of cables and earthing, you must follow the general standards of industrial automation industry
- - Errors and omissions excepted –

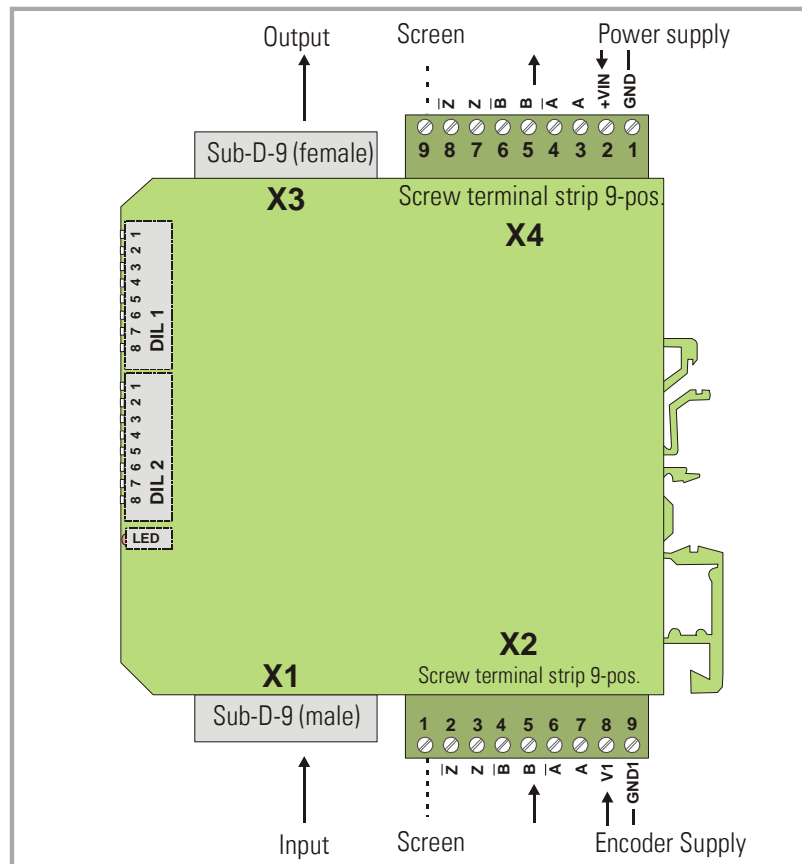
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PU21001d/af/hk/Aug.05	Original Edition
PU21001d/af/hk/Feb.06	Edition A5 GER/ENG/FRA
PU21002a/kk/hk/Feb.08	Corrections: HTL output level, switch assignments A/B/Z

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## 2. Construction and Electrical Connections



### 2.1. Power supply

The unit requires a DC supply between 5 and 30 volts.

The level of the supply voltage will at the same time determine the output swing  
(voltage drop approx. 1.5 volts, i.e. 24V power supply will result in a 22.5 V output swing)

The supply voltage can either be applied to the screw terminals marked "GND" and "+VIN" on terminal strip X4, or also to the female Sub-D-9 output connector X3, using pin 5 (GND) and pin 4 (+VIN).

### 2.2. Encoder supply

On the input side, pin 4 (+) and pin 5 (-) of the Sub-D-connector X1 can be used for encoder supply, provided that a corresponding supply voltage is applied to the parallel screw terminals V1 and GND1 of terminal strip X2. The unit itself does not provide any internal encoder supply.

### 2.3. Function of the LEDs

The green LED on the front side is to indicate „power on“.


The yellow LED indicates directly the input impulses from input channel A.

### 3. Switch settings

The front DIL switches require a few settings depending on the signal levels and the mode of indicating the direction on inputs and outputs

#### 3.1. Input characteristics

You can set the desired input characteristics by switch DIL2, positions 6, 7 and 8

0=OFF 1=ON								DIL2	
8	7	6	5	4	3	2	1		
1 (Z)	1 (B)	1 (A)						<b>Single-ended input:</b> Only signals A, B and Z are connected, the inverted inputs /A, /B, /Z remain unconnected. <u>Acceptable input level: HTL 10 – 30 volts</u> (PNP only, must switch to +)	
0 (Z)	0 (B)	0 (A)						<b>Differential input (RS422):</b> with every signal, also the corresponding inverted signal must be connected (A, /A, B, /B, Z, /Z). <u>Acceptable input level: 3 – 30 volts</u>	
		<ul style="list-style-type: none"> <li>Setting of the input format is separately for each of the encoder channels, according to above indications (A), (B), (Z)</li> <li>With RS422 setting, the corresponding input will accept RS422 signals as well as differential TTL signals and also 10-30 V HTL levels</li> <li>Single-ended signals always require HTL level (10-30 volts)</li> </ul> (A special version with single-ended TTL inputs is available on request)							

#### 3.2. Output level

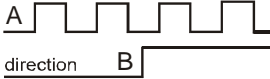

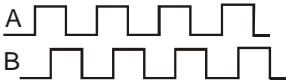
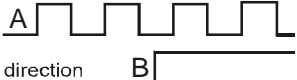
The output level depends directly on the power supply level applied to VIN. However, for best edge steepness and short-circuit-proof, switch DIL1, positions 1 to 6 must be set with regard to the level used.

The output always provides the inverted signals, even when these are not available on the input side.

0=OFF 1=ON								DIL1	
8	7	6	5	4	3	2	1	Output	
		0	0	0	0	0	0	HTL (VIN > 8 V)	
		1	1	1	1	1	1	TTL / RS422 (VIN < 8V)	

### 3.3. Definition of the direction of rotation

The unit is designed to evaluate quadrature direction information (A/B, 2x90°) and static direction information as well. Furthermore it can convert the direction information from one format to the respective other format. Positions 3, 4 and 5 of switch DIL2 provide individual selection for input and output.

0=OFF 1=ON								DIL2	
8	7	6	5	4	3	2	1		
			0	0	1			 Input: static direction	 Output: quadrature direction
			0	1	0			 Input: quadrature direction	 Output: static direction
			1	0	0			Output format = input format	

### 3.4. Phase displacement A/B

These settings are only relevant with single channel input signals (input A alone or A with B as a static direction information), when this information needs to be converted into a quadrature A/B format at the output.

In this case the unit will generate a time-constant phase displacement "T". This displacement can of course correspond to 90° at a specific frequency only, which however will not be a disadvantage with most of the target units available on the market.

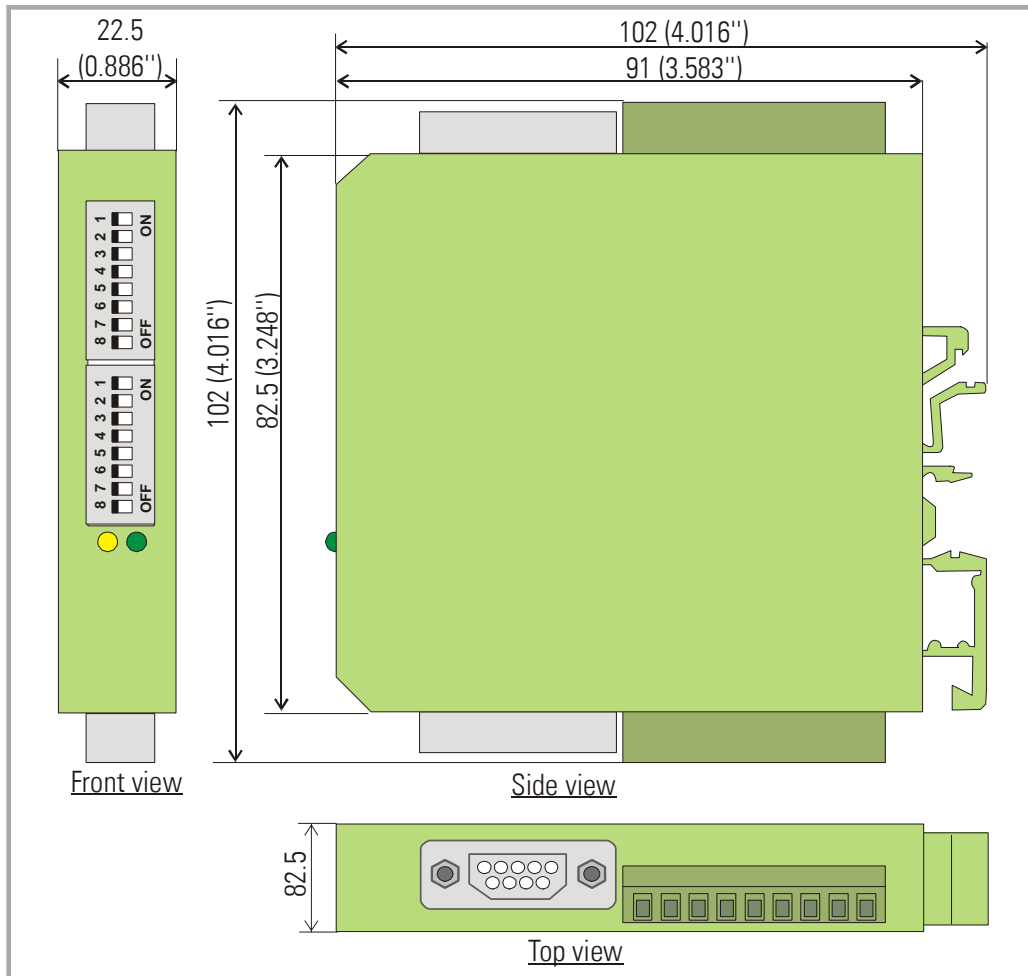
Please select the time of A/B displacement according to the maximum frequency indications given in the setting table.

Displacement times will add up when several positions are switched on at the same time.

0=OFF 1=ON								DIL1	
8	7	6	5	4	3	2	1		
	1							T = +22us (12 kHz)	Time displacement A/B
1								T = +5us (50 kHz)	

0=OFF 1=ON								DIL2	
8	7	6	5	4	3	2	1		
							1	T = +2.5us (100 kHz)	Time displacement A/B
						1		T = +1us (250 kHz)	

## 4. Dimensions and Specifications



Power Supply $V_{in}$	:	5 - 30 V DC
Current consumption (without load)	:	50 mA
Max. frequency	:	500 kHz (RS422), 300 kHz (HTL)
Input	:	Differential (A, /A, B, /B, Z, /Z), level 3 – 30 V or Single-ended (A, B, Z), level 10 – 30 V
Output	:	HTL or TTL, push/pull (A, /A, B, /B, Z, /Z) 5 - 30V, 30 mA
Propagation delay time	:	approx. 600 ns
Temperature range (°C)	:	Operation: 0° – 45 °C (32 – 113°F) Storage: -25° - + 75°C (-13 - 158°F)
Weight	:	approx. 100g
Conformity and standards	:	EMC 89/336/EEC: EN 61000-6-2 EN 61000-6-3 LV73/23/EEC : EN 61010-1